

What is claimed is:

1. A method for producing blow moldings of crystalline thermoplastic resin, which comprises setting a melt parison of a crystalline thermoplastic resin in a mold and then blowing the parison, and is characterized in that the parison is blown and shaped at a mold temperature falling between (the crystallization point of the resin - 10°C) and (the melting point of the resin), and then cooled, and that the blown parison is, after kept at a temperature falling between (the crystallization point of the resin - 15°C) and (the crystallization point thereof - 45°C) for a predetermined dwell time, cooled in an ordinary manner.

2. The blow-molding method as claimed in claim 1, wherein the dwell time falls between 30 and 300 seconds.

3. The blow-molding method as claimed in claim 1, wherein the mold temperature falls between (the crystallization point of the resin - 10°C) and (the crystallization point thereof + 10°C), and the dwell time falls between 40 and 250 seconds.

500/2 v 4. The blow-molding method as claimed in any of claims 1 to 3, wherein the mold cooling rate falls between 50 and 500°C/min.